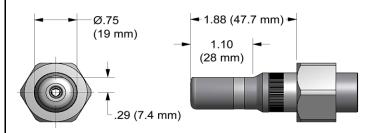
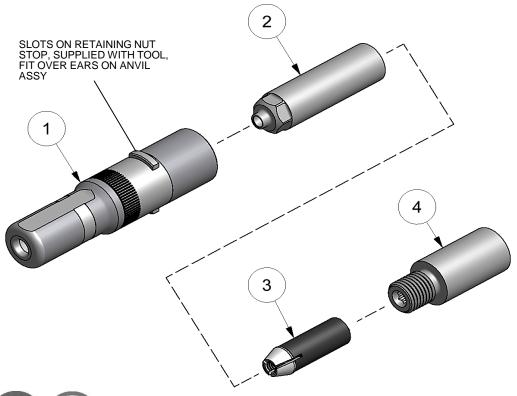
NOSE ASSEMBLY DATA SHEET



- 1. Drop jaws #3 into collet #2.
- 2. Snug extension #4 and collet #2 together using wrench on collet and hex key in rear of extension #4.
- Thread assembly onto piston and snug with wrench on collet #2 and hex key (provided with tool) into rear of piston.
- 4. Slide anvil #1 over assembled collet #2 and extension #4.
- 5. Slide retaining nut stop and nut from tool over anvil #1 and tighten.



11/15



*Anvil Assembly includes 35208 retainer.

**Yellow band designates nose assemblies for lightweight GP® fasteners.

GAGE BILT

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Fasteners: Type: Recommended Tool: **GB731** Non Self-Releasing LGP® Lockbolts Alternate Tools: 5/32" Ø GB730 & GB2480 Ref. Qty. Description LGP05-2480-20 No. Anvil 10566 1 1 2 Collet 20537 1 3 Super-Grip Jaw Assy 30542-S 1 **Extension-Collet** 70550