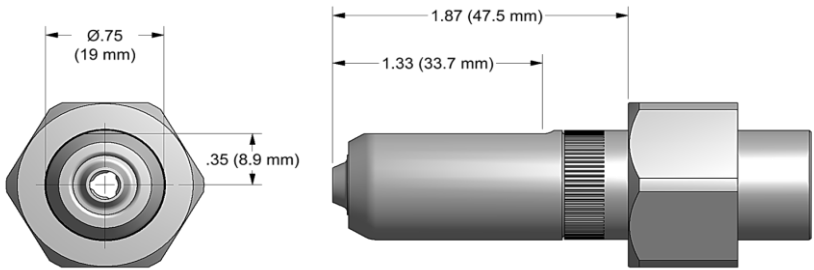
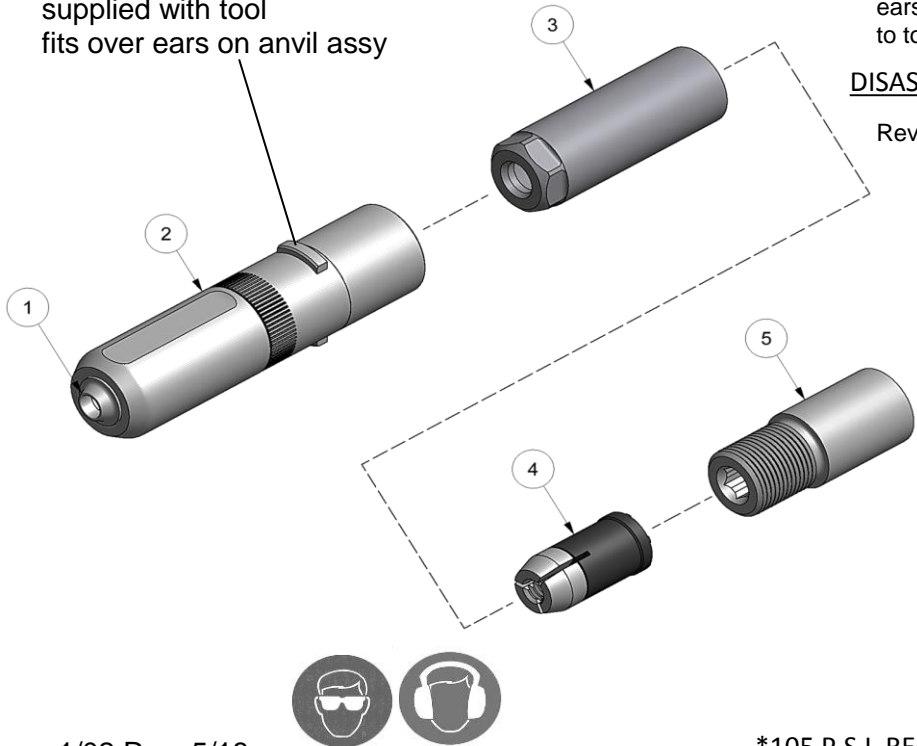


NOSE ASSEMBLY DATA SHEET



Retaining nut stop,
supplied with tool
fits over ears on anvil assy



ASSEMBLY:

Note: If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.

1. Insert super grip jaw assy (4) into rear of collet (3). (Note direction in exploded view).
2. Thread collet (3) to extension-collet (5) using flats provided.
3. Thread assembled collet (3) and extension-collet (5) onto piston of tool using flats provided and hex in rear of piston.
4. Slide anvil assy (2) over collet (3).
5. Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

1/02 Rev. 5/18

*105 P.S.I. REQUIRED FOR MS90353 & MS90354

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Type:		Fastener:	Recommended Tool:
Non Self-Releasing 1/4" Ø		BLIND BOLT (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER *MS90353S & U / *MS90354S & U MS21140S & U / MS21141S & U MAXI-BOLT®, BACB30YY, YU, & YT	GB714
			Alternate Tools: *GB713, *GB731 & GB2480(A)
Ref. No.	Qty.	Description	SB08-713-20
1	1	Anvil Insert	18007
2	1	Anvil Assy (Inc. #1)	19954
3	1	Collet	20841
4	1	Super-Grip Jaw Assy	30865-S
5	1	Collet Extension	70823