

# MODEL 6600 NUTPLATE DRILL

# COLLET, MANDREL, AND BUSHING SELECTION FOR THREADED COLLET BORE FEET



HOLE SIZE RANGE		COLLET		COLLET PART NO.	MANDREL PART NO.	BUSHING PART NO.	HOLE SIZE RANGE		COLLET		COLLET PART NO.	MANDREL PART NO.	BUSHING PART NO.
MIN.	MAX.	SIZE CODE	LENGTH CODE				MIN.	MAX.	SIZE CODE	LENGTH CODE			
.1160	.1200	1160	23	30205	30204	30536	.2440	.2500	2448	23	30275	30274	30560
			40	30208	30207					40	30279	30278	
.1200	.1240	1200	23	30206	30204		.2490	.2550	2500	23	30276	30274	30561
			40	30209	30207					40	30280	30278	
.1230	.1280	1230	23	30211	30210		.2540	.2600	2552	23	30277	30274	30562
			40	30215	30214					40	30281	30278	
.1250	.1300	1250	23	30212	30210		.2595	.2655	2604	23	30283	30282	30563
			40	30216	30214					40	30287	30286	
.1300	.1350	1300	23	30213	30210		.2645	.2705	2656	23	30284	30282	30564
			40	30217	30214					40	30288	30286	
.1350	.1400	1358	23	30219	30218		.2700	.2760	2708	23	30285	30282	30565
			40	30223	30222					40	30289	30286	
.1400	.1450	1406	23	30220	30218		.2750	.2810	2760	23	30291	30290	30566
			40	30224	30222					40	30295	30294	
.1450	.1500	1458	23	30221	30218	.2800	.2860	2812	23	30292	30290	30567	
			40	30225	30222				40	30296	30294		
.1500	.1560	1510	23	30227	30226	.2855	.2915	2864	23	30293	30290	30568	
			40	30231	30230				40	30297	30294		
.1550	.1610	1562	23	30228	30226	.2905	.2965	2917	23	30299	30298	30569	
			40	30232	30230				40	30303	30302		
.1605	.1665	1614	23	30229	30226	.2960	.3020	2969	23	30300	30298	30570	
			40	30233	30230				40	30304	30302		
.1655	.1715	1667	23	30235	30234	.3010	.3070	3021	23	30301	30298	30571	
			40	30239	30238				40	30305	30302		
.1710	.1770	1719	23	30236	30234	.3065	.3125	3073	23	30307	30306	30572	
			40	30240	30238				40	30311	30310		
.1760	.1820	1771	23	30237	30234	.3115	.3175	3125	23	30308	30306	30573	
			40	30241	30238				40	30312	30310		
.1815	.1875	1823	23	30243	30242	.3165	.3225	3177	23	30309	30306	30574	
			40	30247	30246				40	30313	30310		
.1865	.1925	1875	23	30244	30242	.3220	.3280	3229	23	30315	30314	BUSHING NOT REQ'D	
			40	30248	30246				40	30319	30318		
.1915	.1975	1927	23	30245	30242	.3270	.3330	3281	23	30316	30314		
			40	30249	30246				40	30320	30318		
.1970	.2030	1979	23	30251	30250	.3325	.3385	3333	23	30317	30314		
			40	30255	30254				40	30321	30318		
.2020	.2080	2031	23	30252	30250	.3375	.3435	3386	23	30323	30322		
			40	30256	30254				40	30327	30326		
.2075	.2135	2083	23	30253	30250	.3430	.3490	3438	23	30324	30322		
			40	30257	30254				40	30328	30326		
.2125	.2185	2136	23	30259	30258	.3480	.3540	3490	23	30325	30322		
			40	30263	30262				40	30329	30326		
.2180	.2240	2188	23	30260	30258	.3530	.3590	3542	23	30331	30330		
			40	30264	30262				40	30335	30334		
.2230	.2290	2240	23	30261	30258	.3585	.3645	3594	23	30332	30330		
			40	30265	30262				40	30336	30334		
.2280	.2340	2292	23	30267	30266	.3635	.3695	3646	23	30333	30330		
			40	30271	30270				40	30337	30334		
.2335	.2395	2344	23	30268	30266	.3690	.3750	3698	23	30339	30338		
			40	30272	30270				40	30343	30342		
.2385	.2445	2396	23	30269	30266	.3740	.3800	3750	23	30340	30338		
			40	30273	30270				40	30344	30342		

**NOTES:**

- 1.) THIS TABLE USED WITH FEET THAT HAVE A .1160/.3800 PILOT HOLE SIZE RANGE
- 2.) COLLET SIZES .1160 AND .1200 ARE BELOW MINIMUM DESIGN STANDARDS AND A SHORT LIFE SHOULD BE EXPECTED.